an epitaxial layer formed on [a silicon] the substrate[, 9 wherein said first vertical type bipolar transistor has above 10 the datum surface and having an epitaxial impurity concentration and an epitaxial conductive type; 11 a first embedded diffusion layer formed as part of a 12 13 first vertical type bipolar transistor in [an] a first upper part of [said silicon] the substrate; 14 [and having an impurity concentration higher than that of 15 said epitaxial layen said second vertical type bipolar 16 transistor having] 17 a second embedded diffusion layer formed as part of a 18 second vertical type bip dar transistor in [an] a second upper 19 part of [said silicon] the substrate. 20 [and of the same conductive type as said epitaxial 21 **3**22 layer,] wherein the second embedded diffusion layer includes an 23 impurity concentration [of said second embedded diffusion 24 25 layer] that is less than the impuraty concentration of [said] the first embedded diffusion layer, and 26 27 [and is approximately equal to on higher than the impurity concentration of said epitaxia layer, wherein the 28 29 depth of said second embedded diffusion layer is deeper than that of said first embedded diffusion layer and] 30 wherein a peak position of an impurity concentration of 31 the first embedded diffusion layer resides at à first distance 32 from the datum surface of the substrate and a peak position of 33 34 an impurity concentration of the second embedded diffusion 35 layer resides at a second distance from the datum subface of the substrate such that the first distance is greater than the 36 37 second distance.

08/965,286 Cstmr No. 026263 - 3 - DVM/CPR/VPT/rmg/#14142017 Attorney Docket Number 09792909-3746

[a region formed between said silicon substrate and a base ³8 region of said second vertical type bipolar transistor is **5** 39 deeper than that of a region formed between said silicon substrate and a base region of said first vertical bipolar transistor.] 42 (Amended Two Times) A semiconductor device according to claim 1, 2 wherein the fixst embedded diffusion layer is formed at a 3 third distance from the datum surface of the substrate, 4 wherein the second embedded diffusion layer is formed at 5 a fourth distance from the datum surface of the substrate such 6 that the fourth distance is less than the third distance. [a depth of said first\embedded diffusion layer is 9 shallower than a depth of said second embedded diffusion layer.] 10 4. (Amended Two Times) A semiconductor device according 1 to claim 1, wherein the impurity concentration of [said] the 2 second embedded diffusion layer is at least [as great as] 3 equal to the impurity concentration of [said] that portion of 4 5 the epitaxial layer formed above [said] the second embedded 6 diffusion layer. √Amended Two Times) A semiconductor device according to claim 1, wherein the substrate is a single substrate, wherein the datum surface is a bottom surface of the substrate, and wherein the impurity concentration of [said] the second

1 17. (Amended Two Times) A semiconductor device according 2 to claim 1, further comprising:

embedded diffusion layer is $1x10^{13}$ to $1x10^{15}$.

08/965,286 Cstmr No. 026263

5

-\4 - DVM/CPR/VPT/rmg/#14142017 Attorney Docket Number 09792909-3746

a third embedded diffusion layer having a conductive type that is the opposite of the epitaxial conductive type; and 4 [a third vertical type bipolar transistor having] 5 a separating diffusion layer formed in [an] a third upper part of [said silicon] the substrate [for separating from said silicon] to separate from the substrate [a] the third embedded diffusion layer [having an opposite conductive type to that of 10 said epitaxial layer]. 1 (Amended One Time) A semiconductor device according 2 to claim 1, wherein [said] the epitaxial layer is an effective collector layer. 20. (Amended One Time) A semiconductor device according 1 to claim 1, wherein [said] the second embedded diffusion layer 2 is an effective collector laver. ult 1H (New) A semiconductor device according to claim 1, wherein the impurity concentration of the second embedded 2 3 diffusion layer is approximately equal to or higher than the 4 epitaxial impurity concentration at all distances from the datum surface of the substrate beyond the peak position of the 5 impurity concentration of the second embedded diffusion layer. (New) A semiconductor device according to claim 1, wherein a peak position of an impurity concentration of the second embedded diffusion layer resides at a distance from the 3 datum surface of the substrate that is approximately equal to 4 a location of the bottom of the first embedded diffusion layer 5 8 att H 5 from the datum surface of the substrate. (New) A semiconductor device according to claim 1, 2 wherein the first vertical the bipolar transistor defines a 08/965,286 DVM/CPR/VPT/rmg/#14142017 Attorney Docket Number 09792909-3746 Cstmr No. 026263

voltage that is different than the a second vertical type
bipolar transistor,
wherein the substrate is a silicon substrate,
wherein the first embedded diffusion layer includes an
impurity concentration that is higher than the epitaxial
impurity concentration, and
wherein the second embedded diffusion layer defines a
conductive type that is the same as the epitaxial conductive

11

type.